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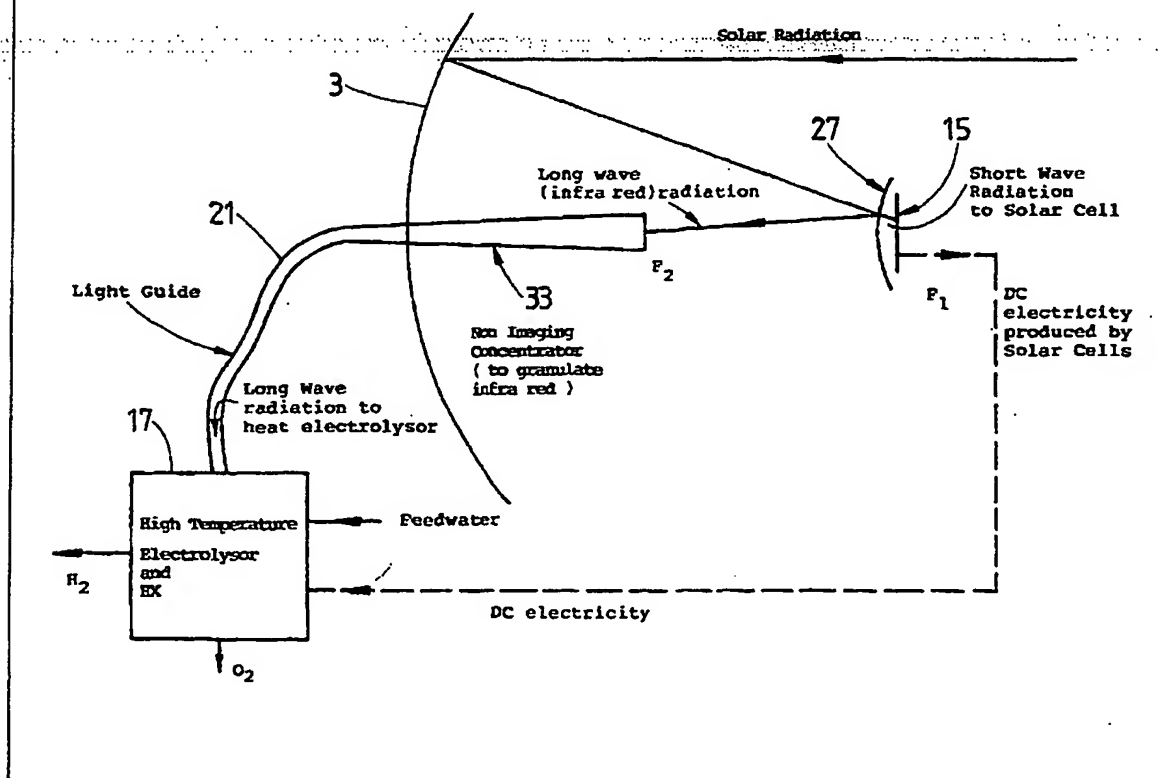
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| (71)(72) Applicant and Inventor: LASICH, John, Beavis [AU/AU]; 171 Latrobe Street, Melbourne, VIC 3000 (AU). | | | |
| (74) Agent: GRIFFITH HACK & CO.; 509 St Kilda Road, Melbourne, VIC 3004 (AU). | | | |

(54) Title: THE PRODUCTION OF HYDROGEN FROM SOLAR RADIATION AT HIGH EFFICIENCY



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(57) Abstract

A method of producing hydrogen comprising, converting solar radiation into thermal energy and electrical energy, and using the thermal energy and the electrical energy for producing hydrogen and oxygen by electrolysis of water.

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THE PRODUCTION OF HYDROGEN FROM SOLAR RADIATION
AT HIGH EFFICIENCY

The present invention relates to a method and an apparatus for the production of hydrogen and in particular
5 for the production of hydrogen in an electrolysis cell using solar radiation as a source of energy for the cell.

A present invention also relates to an apparatus for separating longer and shorter wavelength solar radiation so that the separated components of the solar
10 radiation spectrum can be used as required in selected end-use applications, such as the production of hydrogen.

The use of hydrogen as a carrier of energy, particularly in the context as a fuel, has the following significant technical advantages over other energy sources.

15 1. Supply side considerations - hydrogen is inexhaustible, storable, transportable, and has a high energy density compared with other chemical fuels.

20 2. Demand side considerations - hydrogen is non-polluting, more versatile than electricity, more efficient than petrol, and convertible directly to heat and electricity for both mobile and stationary applications.

25 By way of particular comparison, the large scale use of solar energy as an energy source has been limited for technical reasons and cost by a lack of a suitable short and long term storage medium for solar energy.

However, notwithstanding the above technical

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advantages of hydrogen as an energy source, the cost of production of hydrogen has been too high hitherto for widespread use as a fuel.

5 In the case of the production of hydrogen by electrolysis of water, a major factor in the high cost of production has been the cost of electricity to operate electrolysis cells.

10 In the specific case of solar radiation-generated electricity, the high cost of electricity is due in large part to the relatively low efficiency of photovoltaic (or thermal) conversion of solar energy into electricity which means that a relatively large number of photovoltaic cells (or, in the case of thermal conversion, a large collection area) is required to generate a unit output of electricity.

15 An object of the present invention is to provide a solar radiation based method and apparatus for producing hydrogen in an electrolysis cell which has a significantly higher efficiency and thus lower cost per unit energy produced than the known technology.

20 Another object of the present invention is to provide an apparatus for separating longer and shorter wavelength components of the solar radiation spectrum such that the separated components can be used efficiently.

25 According to a first aspect of the present invention there is provided a method of producing hydrogen comprising, converting solar radiation into thermal energy and electrical energy, and using the thermal energy and the electrical energy for producing hydrogen and oxygen by electrolysis of water.

30 The above first aspect of the present invention is based on the realisation that when the electrolysis

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process is run at high temperature (1000°C) the electrical voltage required to maintain a given output of hydrogen can be reduced provided there is a complementary increase in thermal energy input.

5 The above first aspect of the present invention is based on the realisation that a significant improvement in efficiency of energy utilisation over and above a conventional electrolysis cell that is operated solely by electrical energy generated from solar radiation by a
10 photovoltaic cell (or by thermal electrical generation methods) can be achieved by using the thermal energy produced in the generation of electrical energy, which otherwise would be regarded as a waste low temperature heat (with a cost of disposal), with the solar generated
15 electrical energy to operate the electrolysis cell.

 The above first aspect of the present invention is also based on the realisation that such waste thermal energy can only be used to advantage, in terms of efficiency of energy utilisation, if that thermal energy
20 can be transferred to the electrolysis cell and produce the high temperatures necessary to operate the electrolysis cell.

 It is preferred that the method comprises separating the solar radiation into a shorter wavelength
25 component and a longer wavelength component, and converting the shorter wavelength component into electrical energy and converting the longer wavelength component into thermal energy.

 It is preferred that the method comprises,
30 producing hydrogen and oxygen by electrolysis of water by converting water into steam and heating the steam to a temperature of at least 700°C, more preferably 1000°C, and decomposing the steam into hydrogen and oxygen in an

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electrolysis cell.

It is preferred that the method comprises using solar radiation generated thermal energy for converting water into steam and/or pre-heating steam and for operating the electrolysis cell and using solar radiation generated electrical energy for operating the electrolysis cell.

It is preferred particularly that the method comprises extracting thermal energy from hydrogen, oxygen, and exhaust steam produced in the electrolysis cell and using the extracted thermal energy as part of the energy component required for converting water into steam or for pre-heating steam for consumption in the electrolysis cell.

According to the first aspect of the present invention there is also provided an apparatus for producing hydrogen by electrolysis comprising, an electrolysis cell having an inlet for steam and outlets for hydrogen, oxygen, and excess steam, a means for separately converting solar radiation into thermal energy and into electrical energy arranged in series or in parallel relationship for providing the energy required for converting water into steam and/or heating steam for operating the electrolysis cell to decompose the steam into hydrogen and oxygen at high temperatures of at least 700°C, more preferably at least 1000°C.

It is preferred that the electrolysis cell be at least partially formed from materials that allow oxygen to be separated from hydrogen in and/or adjacent to the electrolysis cell.

It is preferred that the apparatus further comprises, a means for concentrating solar radiation on the thermal energy conversion means and on the electrical energy conversion means in the appropriate proportions and

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wavelengths.

In one embodiment, it is preferred that the electrical energy conversion means and the thermal energy conversation means be adapted for separately receiving
5 solar radiation.

In another embodiment it is preferred that the apparatus further comprises a means for separating solar radiation into a shorter wavelength component and a longer wavelength component, wherein:

- 10 (a) the electrical energy conversion means is adapted for receiving and for converting the shorter wavelength component into electrical energy; and
- 15 (b) the thermal energy conversion means is adapted for receiving and converting the longer wavelength component into thermal energy.

It is preferred that the solar radiation separating means comprises a mirror for selectively
20 reflecting either the longer wavelength component or the shorter wavelength component of the solar radiation spectrum.

It is preferred particularly that the mirror be positioned between the solar radiation concentrating means and the electrical energy conversion means and that the
25 mirror comprise a spectrally selective filter to make the mirror transparent to the non-reflected component of the solar radiation spectrum.

It is preferred more particularly that the mirror
30 be adapted for selectively reflecting the longer wavelength

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component of the solar radiation spectrum and that the spectrally selective filter be an interference or edge filter to make the mirror transparent to the shorter wavelength component of the solar radiation spectrum.

5 It is preferred that the apparatus further comprises a non-imaging concentrator for concentrating the reflected longer wavelength component of the solar radiation spectrum.

10 It is preferred that the apparatus further comprises an optical fibre or a light guide for transferring the reflected longer wavelength component of the solar radiation spectrum to the thermal conversion means.

15 It is preferred that the apparatus further comprises, a heat exchange means for extracting thermal energy from hydrogen, oxygen, and exhaust steam produced in the electrolysis cell and using the extracted thermal energy as part of the energy component required for converting feed water into steam or for pre-heating steam
20 for consumption in the electrolysis cell.

 According to a second aspect of the present invention there is provided an apparatus for separating solar radiation into a longer wavelength component and a shorter wavelength component comprising, a mirror for
25 selectively reflecting either the longer wavelength component or the shorter wavelength components of the solar radiation spectrum.

 It is preferred that the mirror comprise, a spectrally selective filter to make the mirror transparent
30 to the non-reflected component of the solar radiation spectrum.

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It is preferred that the mirror be appropriately curved so that it can concentrate and direct the reflected longer wavelength component or the shorter wavelength component to a distant point for collection by a receiver.

5 It is preferred that the apparatus further comprises, a non-imaging concentrator for concentrating the reflected longer or shorter wavelength component.

10 It is preferred that the apparatus further comprises, an optical fibre of light guide for transferring the concentrated reflected longer or shorter wavelength component for use in an end use application.

It is preferred particularly that the end use application be the generation of hydrogen by electrolysis of water.

15 The present invention is described further by way of example with reference to the accompanying drawings, in which:

20 Figure 1 illustrates schematically one embodiment of an apparatus for producing hydrogen in accordance with the present invention;

Figure 2 illustrates schematically another embodiment of an apparatus for producing hydrogen in accordance with the present invention;

25 Figure 3 illustrates schematically a further embodiment of an apparatus for producing hydrogen in accordance with the present invention;

Figure 4 illustrates schematically a further embodiment of an apparatus for producing hydrogen in accordance with the present invention;

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Figure 5 is a diagram which shows the major components of an experimental test rig based on the preferred embodiment of the apparatus shown in Figure 1; and

5 Figure 6 is a detailed view of the electrolysis cell of the experimental test rig shown in Figure 4.

 The basis of the first aspect of the present invention is to use solar energy to provide the total energy requirements, in the form of a thermal energy component and an electrical energy component, to form
10 hydrogen and oxygen by the electrolysis of water. In this connection, the applicant has found that the combined effect of solar-generated thermal energy and electrical energy results in a significant improvement in the
15 efficiency of the electrolysis of water in terms of energy utilisation, particularly when the thermal component is provided as a by-product of solar-generated electricity production.

 The apparatus shown schematically in Figure 1 is
20 in accordance with the first aspect of the present invention and comprises, a suitable form of solar concentrator 3 which focuses a part of the incident solar radiation onto an array of solar cells 5 for generating electricity and the remainder of the incident solar
25 radiation onto a suitable form of receiver 7 for generating thermal energy.

 The electricity and the thermal energy generated by the incident solar radiation are transferred to a suitable form of electrolysis cell 9 so that:

30 (a) a part of the thermal energy converts an inlet stream of water for the electrolysis cell 9 into steam and heats the steam to a

- 9 -

temperature of about 1000°C; and

- (b) the electrical energy and the remainder of the thermal energy operate the electrolysis cell 9 to decompose the high temperature steam into hydrogen and oxygen.

The hydrogen is transferred from the electrolysis cell 9 into a suitable form of storage tank 11.

The receiver 7 may be any suitable form of apparatus, such as a heat exchanger, which allows solar radiation to be converted into thermal energy.

The apparatus shown in Figure 1 further comprises a heat exchanger means (not shown) for extracting thermal energy from the hydrogen and oxygen (and any exhaust steam) produced in the electrolysis cell 9 and thereafter using the recovered thermal energy in the step of converting the inlet stream of water into steam for consumption in the electrolysis cell 9. It is noted that the recovered thermal energy is at a relatively lower temperature than the thermal energy generated by solar radiation. As a consequence, preferably, the recovered thermal energy is used to preheat the inlet water, and the solar radiation generated thermal energy is used to provide the balance of the heat component required to convert the feed water or steam to steam at 1000°C and to contribute to the operation of the electrolysis cell 9.

It is noted that the component of the thermal energy which is used endothermically at high temperature in the electrolysis cell 9 is consumed at nearly 100% efficiency. This high thermal energy utilisation is a major factor in the high overall efficiency of the system. It is also noted that high temperatures are required to achieve the high thermal energy efficiency and as a

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consequence only systems which can collect and deliver thermal energy at high temperatures (700°C+) can achieve the high efficiency.

5 The apparatus shown in Figure 1 is an example of a parallel arrangement of solar cells 5 and thermal energy receiver 7 in accordance with the first aspect of the present invention. The first aspect of the present invention is not restricted to such arrangements and extends to series arrangements of solar cells 5 and thermal
10 energy receiver 7. The apparatus shown schematically in Figures 2 to 4 are examples of such series arrangements. In addition, the apparatus shown schematically in Figures 2 to 4 incorporate examples of apparatus in accordance with the second aspect of the present invention.

15 The apparatus shown schematically in Figures 2 to 4 take advantage of the fact that solar cells selectively absorb shorter wavelengths and may be transparent to longer wavelengths of the solar radiation spectrum. In this connection, the threshold is in the order of 1.1 micron for
20 silicon solar cells and 0.89 micron for GaAs cells leaving 25% to 35% of the incoming energy of the solar radiation, which is normally wasted, for use as thermal energy.

The apparatus shown in Figures 2 to 4, in terms of the first aspect of the present invention, in each case,
25 is arranged so that, in use, solar radiation is reflected from a solar concentrator 3 onto a solar cell 15 to generate electricity from the shorter wavelength component of the solar radiation and the solar radiation that is not used for electricity generation, i.e. the longer wavelength
30 component, is directed to a thermal energy receiver (not shown) of an electrolysis cell 17 to convert the solar radiation into thermal energy. The apparatus shown in Figures 2 to 4, in terms of the second aspect of the present invention, in each case, comprises a means which,

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in use, separates the longer and shorter wavelength components of the solar radiation spectrum so that the components can be used separately for thermal energy and electricity generation, respectively.

5

The solar radiation separating means comprises a mirror 27 (not shown in Figure 2 but shown in Figures 3 and 4) positioned in front of or behind the solar cells 15.

10 In situations where the mirror 27 is positioned in front of the solar cells 15, as shown in Figures 3 and 4, the mirror 27 comprises an interference filter or edge filter (not shown) which makes the mirror 27 transparent to the shorter wavelength component of the solar radiation spectrum.

15 The mirror 27 may be of any suitable shape to reflect and selectively direct the longer wavelength component of the solar radiation spectrum. For example, in situations where the mirror 27 is positioned in front of the solar cells 15 and the focal point of the solar
20 concentrator 3, as shown in Figures 3 and 4, the mirror 27 may take the form of a Cassigranian mirror, and in situations where the mirror 27 is positioned behind the focal point of the solar concentrator 3, the mirror may take the form of a Gregorian mirror.

25 The longer wavelength radiation reflected by the solar cells 15 may be transferred to the electrolysis cell 17 by any suitable transfer means 21 such as a heat pipe (not shown) or an optical fibre (or light guide), as shown in Figures 2 and 4, or directly as radiation, as shown in
30 Figure 3.

With particular regard to the apparatus shown in Figure 4, the electrolysis cell 17 is positioned remote from the solar cells 15, and the apparatus further

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comprises a non-imaging concentrator 33 for concentrating the reflected longer wavelength component of the solar radiation prior to transferring the concentrated component to the optical fibre or light guide 21.

5 It is also noted that the second aspect of the present invention is not limited to use of the reflected longer wavelength component of the solar radiation spectrum to provide thermal energy to an electrolysis cell and may be used to provide thermal energy in any end use
10 application.

The electrolysis cells 9,17 shown in the figures may be of any suitable configuration. Typically, the electrolysis cells 9,17 are formed from a material, such as yttria stabilised zirconia (YSZ), which is porous to oxygen
15 and impermeable to other gases, and the accessories, such as membranes and electrodes (not shown), are formed from materials, such as alloys and cermets.

The apparatus of the present invention as described above take advantage of the facts that:

- 20 (a) the electrical potential and the electrical energy necessary to produce hydrogen in an electrolysis cell decreases as the temperature increases and the balance of the energy requirements to operate the
25 electrolysis cell can be provided in the form of thermal energy;
- 30 (b) the efficiency of generation of thermal energy from solar radiation is significantly higher (in the order of 3 to 4 times) than the efficiency of generation of electricity from solar radiation; and

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- (c) the efficiency of consumption of the thermal energy endothermically in the electrolysis cell approaches 100%.

5 It is noted that it is believed by the applicant that the use of the by-product thermal energy can only be practically executed by the means described herein since other currently known methods are not capable of transferring energy to produce a temperature in excess of 1000°C.

10 In other words, a particular advantage of the present invention is that, as a consequence of being able to separate the longer and shorter wavelength components of the solar radiation spectrum, it is possible to recover and convey and use that longer wavelength component in high
15 temperature applications where otherwise that longer wavelength component would have been converted into low temperature heat (typically less than 45°C) and being unusable.

Further advantages of the present invention are

20 as follows:

1. The efficiency of hydrogen production is greater than any other known method of solar radiation generated hydrogen production.
- 25 2. The present invention increases the overall efficiency of the system, i.e. the efficiency of producing hydrogen by this method is greater than the efficiency of just producing electricity.
- 30 3. The present invention provides a medium, namely hydrogen, for the efficient storage

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of solar energy hitherto not available economically and thus overcomes the major technological restriction to large scale use of solar energy.

5 It should be noted that the performance of the present invention is expected to exceed 50% efficiency. The theoretical performance is in the order of 60%, whereas the existing technology is not expected to practically exceed 14% efficiency and has a threshold limit of 18%.

10 In order to illustrate the performance of the present invention the applicant carried out experimental work, as described below, on an experimental test rig shown in Figures 5 and 6 which is based on the embodiment of the apparatus shown in Figure 1.

15 With reference to Figures 5 and 6, the experimental test rig comprised a 1.5m diameter paraboloidal solar concentrating dish 29 arranged to track in two axes and capable of producing a solar radiation flux of approximately 1160 suns and a maximum temperature of
20 approximately 2600°C. It is noted that less than the full capacity of power and concentration of the concentrating dish 29 was necessary for the experimental work and thus the receiving components (not shown) were appropriately positioned in relation to the focal plane and/or shielded
25 to produce the desired temperatures and power densities.

 The experimental rig further comprised, at the focal zone of the solar concentrating dish 29, an assembly of an electrolysis cell 31, a tubular heat shield/distributor 45 enclosing the electrolysis cell 31, a
30 solar cell 51, and a length of tubing 41 coiled around the heat shield/distributor 45 with one end extending into the electrolysis cell 31 and the other end connected to a source of water.

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The solar cell 51 comprised a GaAs photovoltaic (19.6mm active area) concentrator cell for converting solar radiation deflected from the concentrator dish 31 into electrical energy. The GaAs photovoltaic cell was selected because of a high conversion efficiency (up to 29% at present) and a capacity to handle high flux density (1160 suns) at elevated temperatures (100°C). In addition, the output voltage of approximately 1 to 1.1 volts at maximum power point made an ideal match for direct connection to the electrolysis cell 33 for operation at 1000°C.

With particular reference to Figure 6, the electrolysis cell 31 was in the form of a 5.8cm long by 0.68cm diameter YSZ closed end tube 33 coated inside and outside with platinum electrodes 35, 37 that formed cathodes and anodes, respectively, of the electrolysis cell 31 having an external surface area of 8.3cm² and an internal surface area of 7.6cm².

The metal tube 45 was positioned around the electrolysis cell 31 to reduce, average and transfer the solar flux over the surface of the exterior surface of the electrolysis cell 31.

The experimental test rig further comprised, thermocouples 47 (Figure 5) connected to the cathode 35 and the anode 37 to continually measure the temperatures inside and outside, respectively, the electrolysis cell 31, a 1mm² platinum wire 32 connecting the cathode 35 to the solar cell 51, a voltage drop resistor (0.01Ω) (not shown) in the circuit connecting the cathode 35 and the solar cell 51 to measure the current in the circuit, and a Yokogawa HR-1300 Data Logger (not shown).

The experimental test rig was operated with the electrolysis cell 31 above 1000°C for approximately two and a half hours with an excess of steam applied to the

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electrolysis cell 31. The output stream of unreacted steam and the hydrogen generated in the electrolysis cell 31 was bubbled through water and the hydrogen was collected and measured in a gas jar.

- 5 When a steady state was reached, readings of temperature, voltage, current and gas production were recorded and the results are summarised in Table 1 below.

| Time | Electrolysis Cell Voltage | Electrolysis Cell Current | Electrolysis Cell Temperature | Gas Production |
|-------------------|---------------------------------|------------------------------|-------------------------------------|-------------------|
| | V | Amps | °C | ml |
| 2.22 | 1.03 | .67 | 1020 | 0 |
| 2.39 | 1.03 | .67 | 1020 | 80 |
| net 17 minutes | | | | net 80ml |

10

15

On the basis of the measured electrolysis cell voltage of 1.03 V recorded in Table 1 and a determined thermoneutral voltage of 1.47, the electrical efficiency of the electrolysis cell 31, calculated as the ratio of the thermoneutral and measured voltages, was $\frac{1.47}{1.03} = 1.43$

20

In terms of the solar cell efficiency, with the solar cell 31 positioned to receive a concentration ratio of 230 suns and assuming:

25

- (a) an output voltage = 1.03 (=voltage across electrolysis cell and allows for connection losses);
- (b) a current of 0.67 Amps;
- (c) direct solar input is 800 w/m^2 ; and

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(d) an active solar cell area = $19.6 \times 10^{-6} \text{ m}^2$.

the efficiency of the solar cell 51 (η_{pv}) was

$$\eta_{pv} = \frac{\text{output}}{\text{input}} = \frac{1.03 \times .67}{\frac{19.6}{10^6} \times 230 \times 800} = \frac{.69}{3.6} = .19$$

With a spectral reflectivity of 0.9 for the mirror surface of the solar concentrating dish 29, the efficiency of the solar concentrator dish 29 was 0.85.

Thus, the total system efficiency of the solar cell 51 and the electrolysis cell 31 and optics (η_{total}) was

$$\eta_{total} = 0.85 \times .19 \times 1.43 = .22 \quad (22\%)$$

The above figures of 22% is approximately twice the best previous proposed systems and more than three times the best recorded figure for a working plant.

15 The results of the experimental work on the experimental test rig establish that:

- (a) it is possible to produce hydrogen by high temperature electrolysis of water driven totally by solar radiation,
- 20 (b) the efficiency of production is greatly improved over known systems, and
- (c) a significant portion of the heat of solar radiation can be used directly in the electrolysis reaction thus reducing greatly
- 25 expensive electrical input by almost half.

Many modifications may be made to the preferred embodiments of the present invention as described above

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without departing from the spirit and scope of the present invention.

By way of example, it is noted that, whilst the preferred embodiments describe methods which convert water
5 into hydrogen and oxygen, it can readily be appreciated that the present invention is not so limited and extends to operating the methods in reverse to consume hydrogen and oxygen to produce thermal energy and electricity. In this regard, it has been found by the applicant that under
10 certain conditions the electrical input required to produce a unit of hydrogen in accordance with the preferred embodiments of the method is less than the electrical output produced when the hydrogen is used in the methods arranged to operate in reverse and thus as well as the
15 system producing hydrogen the overall electrical efficiency of the plant can also be enhanced.

Furthermore, whilst the preferred embodiments describe the use of solar cells to convert solar energy into electricity, it can readily be appreciated that the
20 present invention is not so limited and extends to any suitable solar radiation to electricity converters.

Furthermore, whilst the preferred embodiments describe that the second aspect of the present invention separates the longer and shorter wavelength components of
25 the solar radiation spectrum by reflecting the longer wavelength component, it can readily be appreciated that the second aspect of the present invention is not limited to such an arrangement and extends to arrangements in which the shorter wavelength component is reflected.

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CLAIMS:

1. A method of producing hydrogen comprising, converting solar radiation into thermal energy and electrical energy, and using the thermal energy and the electrical energy for
5 producing hydrogen and oxygen by electrolysis of water.
2. The method defined in claim 1 comprising, separating the solar radiation into a shorter wavelength component and a longer wavelength component, and converting the shorter wavelength component into electrical energy and converting
10 the longer wavelength component into thermal energy.
3. The method defined in claim 1 or claim 2 further comprising, producing hydrogen and oxygen by electrolysis of water by converting water into steam and heating the steam to a temperature of at least 700°C and decomposing
15 the steam into hydrogen and oxygen in an electrolysis cell.
4. The method defined in claim 3 further comprising, using solar radiation generated thermal energy for converting water into steam and for operating the electrolysis cell and using solar radiation generated
20 electrical energy for operating the electrolysis cell.
5. The method defined in claim 4 further comprising, extracting thermal energy from hydrogen, oxygen, and exhaust steam produced in the electrolysis cell and using the extracted thermal energy as part of the energy
25 component required for converting water into steam and for pre-heating steam for consumption in the electrolysis cell.
6. An apparatus for producing hydrogen by electrolysis comprising, an electrolysis cell having an inlet for steam and outlets for hydrogen, oxygen, and excess steam, a means
30 for separately converting solar radiation into thermal energy and into electrical energy arranged in series or in

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parallel relationship for providing the energy required for converting water into steam and for operating the electrolysis cell to decompose the steam into hydrogen and oxygen at high temperatures of at least 700°C.

- 5 7. The apparatus defined in claim 6 wherein, the electrolysis cell is at least partially formed from materials that allow oxygen to be separated from hydrogen in and/or adjacent to the electrolysis cell.
- 10 8. The apparatus defined in claim 6 or claim 7, further comprising, a means for concentrating solar radiation on the thermal energy conversion means and on the electrical energy conversion means in the appropriate proportions and wavelengths.
- 15 9. The apparatus defined in any one of claims 6 to 8 wherein, the electrical energy conversion means and the thermal energy conversion means are adapted for separately receiving solar radiation.
- 20 10. The apparatus defined in any one of claims 6 to 8, further comprising a means for separating solar radiation into a shorter wavelength component and a longer wavelength component, wherein:
- 25 (a) the electrical energy conversion means is adapted for receiving and converting the shorter wavelength component into electrical energy; and
- (b) the thermal energy conversion means is adapted for receiving and converting the longer wavelength component into thermal energy.
- 30 11. The apparatus defined in claim 10, wherein the solar

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radiation separating means comprises, a mirror for selectively reflecting either the longer wavelength component or the shorter wavelength component of the solar radiation spectrum.

5 12. The apparatus defined in claim 11, wherein the mirror is positioned between the solar radiation concentrating means and the electrical energy conversion means and the mirror comprises a spectrally selective filter to make the mirror transparent to the non-reflected component of the
10 solar radiation spectrum.

13. The apparatus defined in claim 11, wherein the mirror is adapted for selectively reflecting the longer wavelength component of the solar radiation spectrum.

14. The apparatus defined in claim 13, wherein the
15 spectrally selective filter comprises an interference or edge filter.

15. The apparatus defined in any one of claims 11 to 14 further comprising, a non-imaging concentrator for receiving and further concentrating the reflected component
20 of the solar radiation spectrum.

16. The apparatus defined in any one of claims 11 to 15 further comprising, a means for conveying the reflected component of the solar radiation spectrum to the thermal energy conversion means.

25 17. The apparatus defined in claim 16, wherein the conveying means comprises an optical fibre or a light guide.

18. The apparatus defined in any one claims 6 to 17, wherein the electrical energy conversion means is a solar
30 cell.

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19. The apparatus defined in any one of claims 6 to 18 further comprising, a heat exchange means for extracting thermal energy from hydrogen, oxygen, and exhaust steam produced in the electrolysis cell and using the extracted thermal energy to form steam for consumption in the electrolysis cell.
20. An apparatus for separating solar radiation into a longer wavelength component and a shorter wavelength component comprising, a mirror for selectively reflecting either the longer wavelength component or the shorter wavelength component of the solar radiation spectrum.
21. The apparatus defined in claim 20, wherein the mirror comprises a spectrally selective filter to make the mirror transparent to the non-reflected component of the solar radiation spectrum.
22. The apparatus defined in claim 21, wherein the spectrally selective filter comprises an interference or edge filter.
23. The apparatus defined in claim 21 or claim 22 further comprising, a non-imaging concentrator for concentrating the reflected longer or shorter wavelength component.
24. The apparatus defined in claim 22 further comprising, a means for conveying the concentrated reflected longer or shorter wavelength component for use in an end use application.
25. The apparatus defined in claim 24, wherein the conveying means is an optical fibre or a light guide.
26. The apparatus defined in claim 24 or claim 25 wherein, the end use application comprises any one of the

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following, the generation of hydrogen by electrolysis of water, the generation of electricity for shaft power by the use of a Stirling engine, a steam heater, or a super heater.

- 5 27. The apparatus defined in any one of claims 6 to 19,
 wherein the apparatus is reversible to convert hydrogen and
 oxygen into heat and electricity.
28. The apparatus defined in claim 20 wherein, the
 selective mirror is appropriately curved in order to
10 reflect and further concentrate the longer wavelength
 component to a separate receiver.

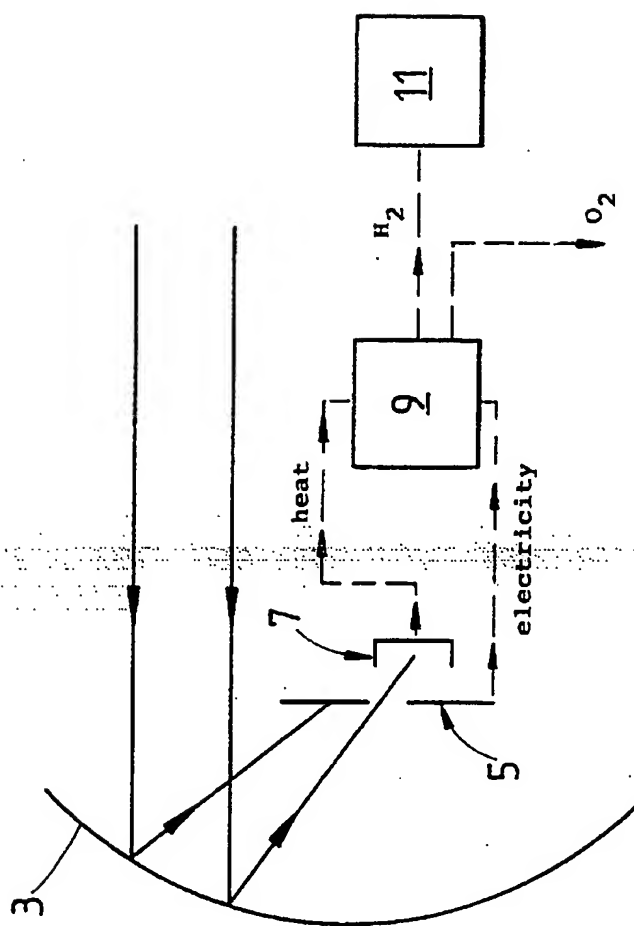


FIGURE 1

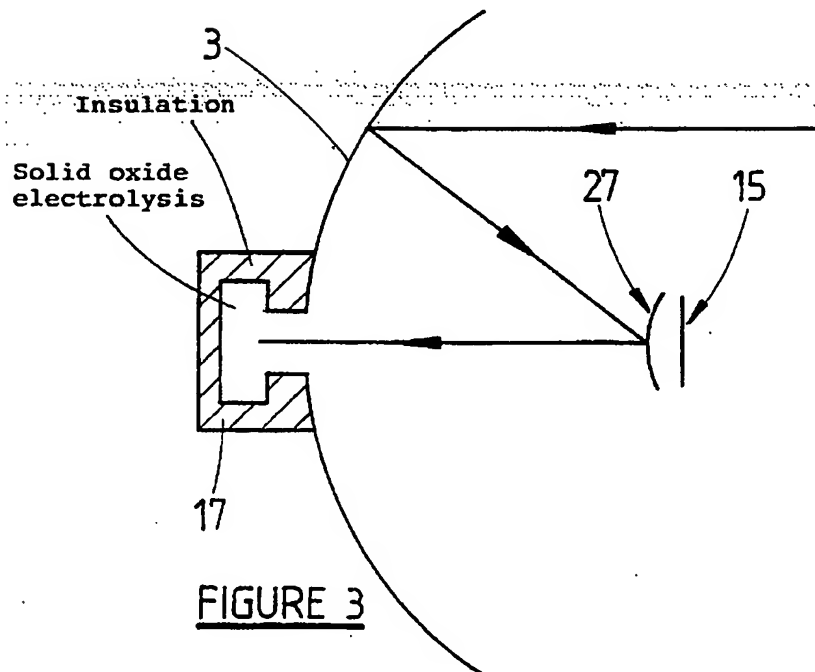
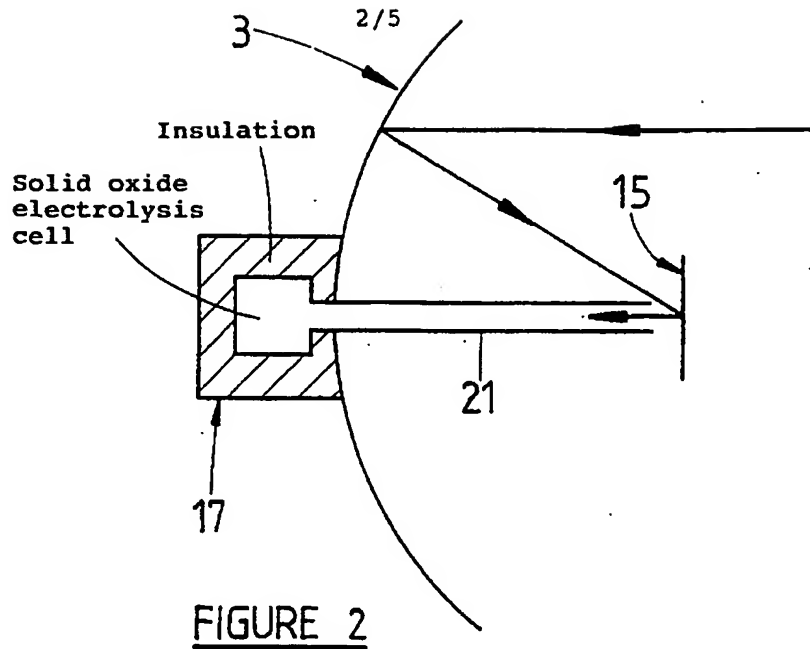


FIGURE 4

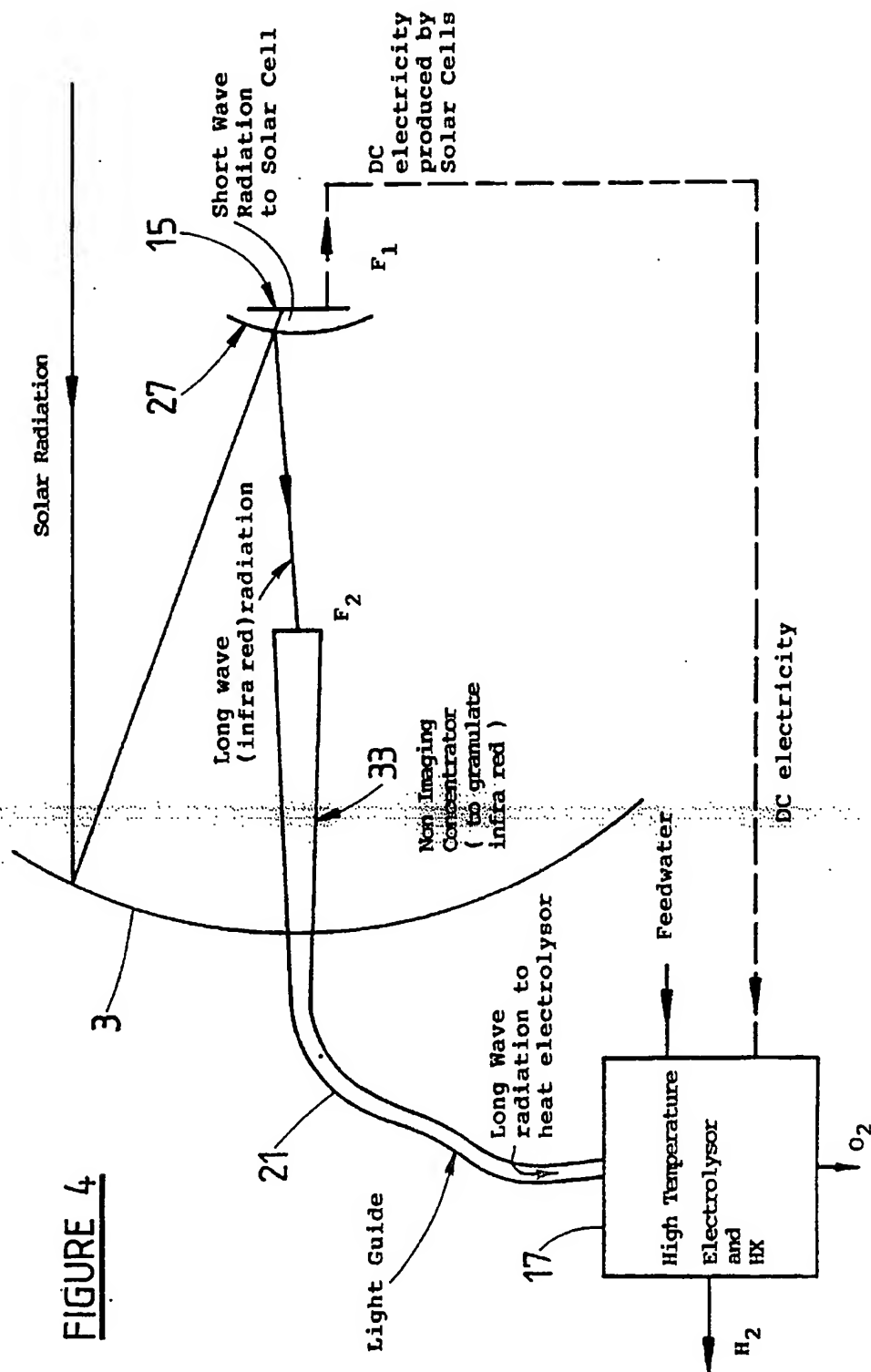
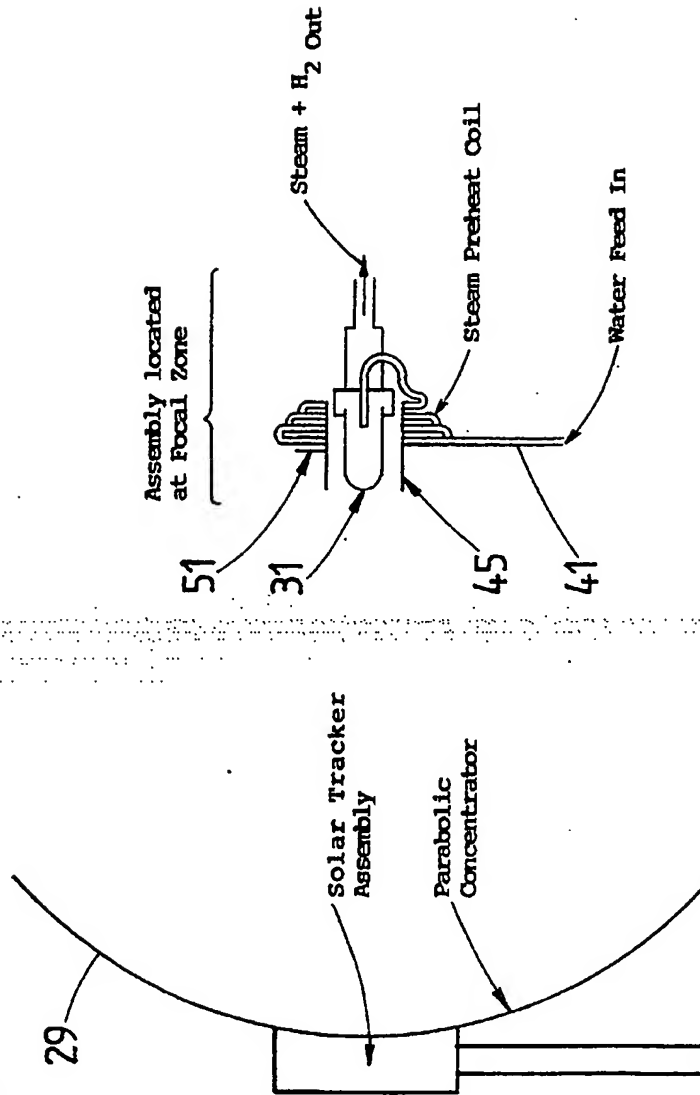
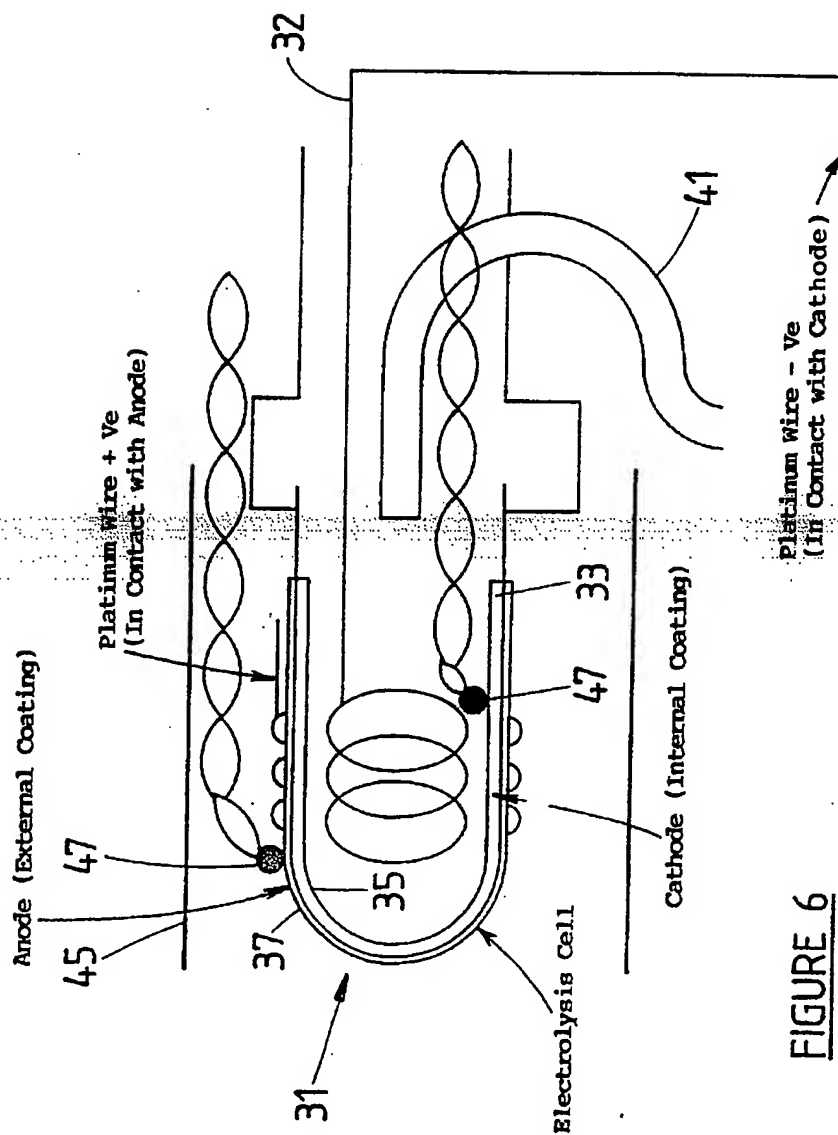



FIGURE 5





INTERNATIONAL SEARCH REPORT

International application No.
PCT/AU 93/00600

| A. CLASSIFICATION OF SUBJECT MATTER Int. Cl. ⁵ C25B 1/04, 9/00, G02B 5/08, 5/10// F24J 2/00, 2/42 According to International Patent Classification (IPC) or to both national classification and IPC | | | | | | | | | | | | |
|--|--|--|--|---|--|--|---|--|--|---|--|--|
| B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC C25B 1/04, 9/00, C01B 13/04, 13/06, G02B 5/08, 5/10 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched AU: IPC as above Electronic data base consulted during the international search (name of data base, and where practicable, search terms used) DERWENT: Solar or sun JAPIO: Solar or sun | | | | | | | | | | | | |
| C. DOCUMENTS CONSIDERED TO BE RELEVANT | | | | | | | | | | | | |
| Category* | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to Claim No. | | | | | | | | | | |
| X | DE,A, 3304359 (ULBRICH, Thomas) 9 August 1984 (09.08.84) Claims, Figure 2 | 1 | | | | | | | | | | |
| X | DE,A, 3413772 (GUTFLEISCH et al) 24 October 1985 (24.10.85) Claims, Figure 1, Page 16, 17 and 18 | 1 | | | | | | | | | | |
| X | Derwent Abstract Accession No. 23099x/13 Class E36J03 R46, JP,A, 51-016284 (KOMATSU ELTRN KK) 09 February 1976 (09.02.76) | 1 | | | | | | | | | | |
| X | Derwent Abstract Accession No. 04924y/03, Class E36 JP,A, 51-140895 (ISHIKAWAJIMA - HARIMA HEAV) 04 December 1976 (04.12.76) | 1, 2 | | | | | | | | | | |
| <input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex. | | | | | | | | | | | | |
| * Special categories of cited documents : <table border="0"> <tr> <td>"A" document defining the general state of the art which is not considered to be of particular relevance</td> <td>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</td> </tr> <tr> <td>"E" earlier document but published on or after the international filing date</td> <td>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</td> </tr> <tr> <td>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</td> <td>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</td> </tr> <tr> <td>"O" document referring to an oral disclosure, use, exhibition or other means</td> <td>"&" document member of the same patent family</td> </tr> <tr> <td>"P" document published prior to the international filing date but later than the priority date claimed</td> <td></td> </tr> </table> | | | "A" document defining the general state of the art which is not considered to be of particular relevance | "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention | "E" earlier document but published on or after the international filing date | "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone | "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) | "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art | "O" document referring to an oral disclosure, use, exhibition or other means | "&" document member of the same patent family | "P" document published prior to the international filing date but later than the priority date claimed | |
| "A" document defining the general state of the art which is not considered to be of particular relevance | "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention | | | | | | | | | | | |
| "E" earlier document but published on or after the international filing date | "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone | | | | | | | | | | | |
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| Date of the actual completion of the international search 28 February 1993 (28.02.93) | | Date of mailing of the international search report 08 MAR 1994 | | | | | | | | | | |
| Name and mailing address of the ISA/AU AUSTRALIAN INDUSTRIAL PROPERTY ORGANISATION PO BOX 200 WODEN ACT 2606 AUSTRALIA Facsimile No. 06 2853929 | | Authorized officer  VIVIENNE THOM Telephone No. (06) 2832162 | | | | | | | | | | |

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU 93/00600

| C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT | | |
|--|---|-----------------------|
| Category* | Citation of document, with indication, where appropriate of the relevant passages | Relevant to Claim No. |
| X | US,A, 4511450 (NEEFE) 16 April 1985 (16.04.85) Abstract, Column 4 | 1, 2 |
| X | US,A, 4747645 (RUDZKI) 31 May 1988 (31.05.88) Claims, Fig 1-6, Column 3 and 4 | 20, 21, 22 |
| X | US,A, 4337990 (FAN et al) 06 July 1982 (06.07.82) Claims, Fig 1-4 | 20, 21 |
| X | US,A, 4674823 (EPSTEIN) 23 June 1987 (23.06.87) Column 2 lines 66 - Column 3 line 56, Claims | 20, 21, 22 |
| X | US,A, 4902081 (HUFFER) 20 February 1990 (20.02.90) Fig 1-4, Claims, Abstract | 20, 21 |
| X | US,A, 4822120 (FAN et al) 18 April 1989 (18.04.89) Fig 1-4, Claims, Abstract | 20, 21 |
| X | US,A, 4556277 (FAN et al) 03 December 1985 (03.12.85) Fig 1-4, Claims, Abstract | 20, 21 |
| X | US,A, 4721349 (FAN et al) 26 January 1988 (26.01.88) Fig 1-4, Claims, Abstract | 20, 21 |
| X | GB,A, 2207150 (KAJIMA CORPORATION) 25 January 1989 (25.01.89) Claims | 20,21 |
| X | Patent Abstracts of Japan, P-687, page 45, JP,A, 62-240904 (NIPPO TSUSHIN KOGYO K.K.) 21 October 1987 (21.10.87) | 20,21,23 |
| X | AU,A, 59853/90 (MONSANTO COMPANY) 31 January 1991 (31.01.91) Claims, Figs 5 and 6 | 20,21,22 |

INTERNATIONAL SEARCH REPORT

International application No.
PCT/AU 93/00600

| | |
|---|--|
| Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet) | |
| This international search report has not established in respect of certain claims under Article 17(2)(a) for the following reasons: | |
| 1. | <input type="checkbox"/> Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely: |
| 2. | <input type="checkbox"/> Claim Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically: |
| 3. | <input type="checkbox"/> Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a). |
| Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet) | |
| This International Searching Authority found multiple inventions in this international application, as follows: | |
| 1. | Claim 1, claims 3-5 when appended to claim 1, claims 6-9 AND claims 18, 19 and 27 when appended to claims 6-9. Method and apparatus for producing Hydrogen by converting solar radiation into thermal energy and electrical energy. |
| 2. | Claims 20-26 and 28. Apparatus for separating solar radiation into a longer wavelength component and a shorter wavelength component. As reasoned on the extra sheet. |
| 1. | <input checked="" type="checkbox"/> As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims |
| 2. | <input type="checkbox"/> As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee. |
| 3. | <input type="checkbox"/> As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.: |
| 4. | <input type="checkbox"/> No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: |
| Remark on Protest <div style="display: flex; align-items: center; margin-top: 10px;"> <input type="checkbox"/> The additional search fees were accompanied by the applicant's protest. <input checked="" type="checkbox"/> No protest accompanied the payment of additional search fees. </div> | |

INTERNATIONAL SEARCH REPORT

International application No.

Box II continued

The international application does not comply with the requirements of Unity of Invention because it does not relate to one invention or to a group of inventions so linked as to form a single general inventive concept. In coming to this conclusion the International Searching Authority has found that there are two inventions.

1. Claim 1, claims 3 to 5 when appended to claim 1, claims 6 to 9, AND claims 18, 19, 27 when appended to claims 6 to 9 directed to a method and an apparatus for producing hydrogen by converting solar radiation into thermal energy for producing hydrogen and oxygen by electrolysis of water. Use of thermal energy and electrical from solar radiation to produce hydrogen and oxygen by electrolysis of water comprises a first "special technical feature".

2. Claims 20-26 and 28 directed to an apparatus for separating solar radiation into a longer wavelength component and a shorter wavelength component comprising a mirror for selectively reflecting either the longer wavelength component or the shorter wavelength component of the solar radiation. Use of a mirror for separating solar radiation into a longer wavelength component and a shorter wavelength component is considered to comprise a second "special technical feature".

Since the above mentioned groups of claims do not share either of the technical features identified, a "technical relationship" between the inventions, as defined in PCT rule 13.2 does not exist. Accordingly the international application does not relate to one invention or to a single inventive concept.

INTERNATIONAL SEARCH REPORT

Information on patent family memt

International application No.

PCT/AU 93/00600

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

| Patent Document Cited in Search Report | | Patent Family Member | | | |
|--|-----------|----------------------|----------|----|---------|
| DE | 3304359 | | | | |
| DE | 3413772 | | | | |
| JP | 251016284 | | | | |
| JP | 251140895 | | | | |
| US | 4511450 | | | | |
| US | 4747645 | DE,C2 | 3504793 | | |
| US | 4337990 | JP | 51066841 | US | 4556277 |
| | | US | 4822120 | US | 4721349 |
| US | 4674823 | | | | |
| US | 4902081 | | | | |
| US | 4822120 | JP | 51066841 | | |
| US | 4556277 | JP | 51066841 | | |
| US | 4721349 | JP | 51066841 | US | 5189551 |
| AU | 59853/90 | CA | 2022064 | EP | 410952 |
| | | MX | 164548 | US | 5189551 |
| JP | 3079426 | | | | |
| GB | 2207150 | JP | 63270123 | | |
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